

M/T - Loss of Overdrive Operation

85-68 7B APR., 1985 Subject: LOSS OF OVERDRIVE - 4-SPEED MANUAL TRANSMISSION Model and Year: 1984-85 CORVETTE

TO: ALL CHEVROLET DEALERS

Some 1984-85 Chevrolet Corvettes equipped with the 4-speed manual transmission and a experience a loss of overdrive operation.

This condition may be caused by a hang-up of the direct clutch thrust washer if the washer groove in the overdrive unit's aluminum <u>case</u>, the washer may then hang up in this groove j applying.



On transmissions beginning with serial number D4L 10837CD, a new direct clutch thrust w washer (P/N 14091496) incorporates notches in all the tangs as well as anti-rotational tab: Figure 1) which prevent the washer from contacting the <u>case</u> wall.

Vehicles that may experience this condition will have transmissions built prior to serial nun

transmissions are to be repaired by disassembling the overdrive unit according to the application service manual to enable the following to be carried out:

1. Inspect the <u>pressure plate</u> outside circumference for signs of contact with the <u>case</u> wall. If a case and pressure plate should be replaced. If no sign of contact is present, then the case reused.

NOTICE: The <u>pressure plate</u> is the aluminum cast part which is located behind the stamp as Item 51 in the exploded view of the overdrive unit in the service manual.

2. Replace all burnt direct and indirect clutch plates.



- 3. Replace the direct clutch thrust washer with the new, P/N 14091496, washer. Install the the pressure plate and ensuring that the anti-rotational tabs are located in the pockets in t that the finger on the washer that has the drilled hole is located to the bottom of the case Figure 2.
 - NOTICE: Whenever an overdrive unit from a transmission built prior to serial number E any reason, it is recommended that a new, P/N 14091496, direct clutch thrust potential future washer hang-up occurring.

The overdrive unit's serial number is on a metal tag attached to the oil pan by the front rail.

Labor Operation Number: K2900

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Labor Time: 2.5 hours
Add: (A) To recondition direct clutch: 1.2 hours
(B) To recondition overdrive unit: 2.3 hours Inc.: Includes above add a
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